

Listed by ascending nominal diameter (1.0 - 4.7mm)					
Thread Name	Thread Designation	Nominal Diameter (mm)	Thread Pitch (mm)	No of threads per inch	Tap drill Dia
Metric Coarse	M1	1.00	0.25	101.6	0.75
BA	11	1.50	0.31	81.9	1.2
BSW	1/16"	1.59	0.423	60	1.2
Metric Coarse	M1.6	1.60	0.35	72.6	1.25
BA	10	1.70	0.35	72.6	1.4
UNF	1-72	1.85	0.353	72	1.7
UNC	1-64	1.85	0.397	64	1.6
BA	9	1.90	0.39	65.1	1.55
Metric Coarse	M2	2.00	0.4	63.5	1.6
Metric Fine	M2	2.00	0.45	56.4	1.55
UNF	2-64	2.18	0.397	64	2
UNC	2-56	2.18	0.454	56	1.8
BA	8	2.20	0.43	59.1	1.8
Metric Fine	M2.3	2.30	0.4	63.5	1.9
BSW	3/32"	2.38	0.529	48	1.9
Metric Coarse	M2.5	2.50	0.45	56.4	2.05
BA	7	2.50	0.48	52.9	2.05
UNF	3-56	2.52	0.454	56	2.3
UNC	3-48	2.52	0.529	48	2.1
Metric Fine	M2.6	2.60	0.45	56.4	2.15
BA	6	2.80	0.53	47.9	2.3
UNF	4-48	2.85	0.529	48	2.6
UNC	4-40	2.85	0.635	40	2.3
Metric Fine	M3	3.00	0.35	72.6	2.65
Metric Coarse	M3	3.00	0.5	50.8	2.5
Metric Fine	M3	3.00	0.6	42.3	2.4
UNF	5-44	3.18	0.577	44	2.9
UNC	5-40	3.18	0.635	40	2.65
BSW	1/8"	3.18	0.635	40	2.55
BA	5	3.20	0.59	43.1	2.64
Metric Coarse	M3.5	3.50	0.6	42.3	2.9
UNF	6-40	3.51	0.635	40	3
UNC	6-32	3.51	0.794	32	2.8
BA	4	3.60	0.66	38.5	3
BSW	5/32"	3.97	0.794	32	3.2
Metric Fine	M4	4.00	0.5	50.8	3.5
Metric Coarse	M4	4.00	0.7	36.3	3.3
Metric Fine	M4	4.00	0.75	33.9	3.25
BA	3	4.10	0.73	34.8	3.4
UNF	8-36	4.17	0.706	36	3.5
UNC	8-32	4.17	0.794	32	3.5
BA	2	4.70	0.81	31.4	4